Presented by WSDOT's Highways & Local Programs WST2 Center

# WST2

## Superpave Academy

A four-day course

Fee: \$300

Time: 8:00 am to 4:30 pm

Class Size: 12

**Locations: Materials Labs in Wenatchee and Vancouver.** 

Instructor

Tim Moomaw, WSDOT North Central Region Trainer and Mike Dellinger, WSDOT South Central Region Trainer.

#### **Target Audience**

The academy is designed for the transportation technician or engineer who is interested in attaining knowledge of Superpave mix design, testing of hot mix asphalt and aggregate properties.

#### **Course Description**

This course will provide the necessary knowledge to become a qualified tester in the required test methods.

### **Course Objectives**

Participants will acquire knowledge and skills in the following areas:

- 1) Terms and acronyms associated with Superpave volumetric properties
- 2) Superpave mix design process and aggregate stockpile blending ratio
- 3) Plotting and interpretation of the FHWA 0.45 power gradation chart
- 4) Introduction to test methods for acceptance of Hot Mix Asphalt
- 5) Demonstration and hands on of Superpave gyratory compactor
- 6) Standardization of forms for use in volumetric calculations
- 7) Evaluation of volumetric properties

#### **Agenda**

Day 1 12:30pm – 4:30 pm

Introduction

Expectations of academy and participants Glossary and acronyms used with Superpave Hot Mix Asphalt specifications for volumetrics

Superpave mix design process

Day 2 8:00am – 4:30 pm

Review of previous day's learning

Superpave volumetric design for Hot Mix Asphalt

- Design aggregate structure for trial blends
- Estimate a trial binder content

Superpave test methods for WSDOT specifications



Lunch

Prepare trial blends (hands-on in lab)

- Determine bulk specific gravity of aggregates by ASTM D6752
- Combine aggregate and binder
- Perform AASHTO T-312 using Pine Gyratory Compactor
- Perform AASHTO T-209

Calculation exercise of volumetric properties

Day 3 8:00am – 4:30pm

Performance of AASHTO T-166 (hands-on in lab) Calculate volumetric properties of trial blend Lunch

Aggregate tests (hands-on in lab)

- Performance of AASHTO T-304
- Performance of ASTM D4791
- Performance of WAQTC TM 1
- Record and document results on electronic form

Review test methods used for acceptance of HMA for volumetrics

Day 4 8:00am – 4:30pm

Perform acceptance testing on prepared HMA samples (hands-on in lab)

- Reduce sample to proper testing sizes (WSDOT TM 712)
- Determination of asphalt content (AASHTO T-308)
- Determine moisture content of bituminous mixture (WAQTC TM 6)
- Determination of maximum specific gravity of the mix (AASHTO T-209)
- Prepare Superpave gyratory specimen (AASHTO T-312)
- Determine the bulk specific gravity of the compacted mixture (AASHTO T 166)
- Determine aggregate gradations (AASHTO T 27/11)
- Calculate volumetric properties of the sample
- Record and document results on electronic form

For further information contact Laurel Gray, Training Program Coordinator, at (360) 705-7355 or GrayL@wsdot.wa.gov